

# Automatic power&free

## 3584

**Maximum lacquered detail:** W800 D6000mm

**Hall dimensions:** 50,000x9,600mm

**Takt Time:** 12 mins

**Loading:** Beam lift on winch (max load 400kg)

**Surface preparation 1 (Chemistry + rinsing):** Automatic 3-stage car wash MA1-3

**Surface Preparation 2 (Rinse + Demi-Rinse):** Automatic 3-stage car wash MA1-3

**Drying after surface preparation:** Oven-Dryer SW

**Post-dryer buffer:** 3 beams

**Automatic painting:** Plastic cabin with gates in two axes for quick color changes KAP-1

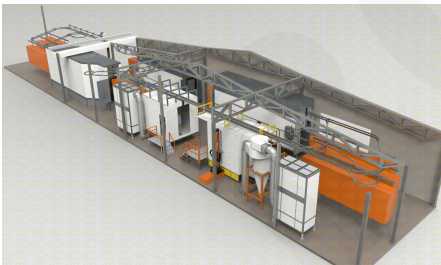
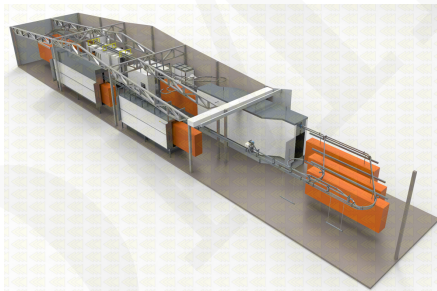
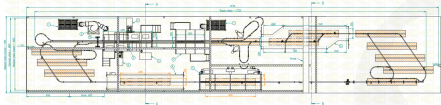
**Manual painting (short series):** Tunnel cabin KPT-1

**Polymerization:** 1 zone furnace SW

**Downstream buffer:** 4 beams

**Transport system:** PF-1 conveyor

**Unloading:** Beam lift on winch (max load 400kg)



## 4409

**Maximum lacquered detail:** W200 D4000mm

**Hall dimensions:** 58,000 x 13,100mm

**Takt Time:** 4 mins

**Loading:** Beam lift on winch (max load 400kg)

**Surface Preparation 1 (Steel/Al Chemistry):** Automatic 2-stage car wash MA1-2

**Surface Preparation 2 (Rinsing Steel/Al):** Automatic 2-stage car wash MA1-2

**Surface Preparation 3 (Demi Steel/Al Rinsing):** Automatic 2-stage car wash MA1-2

**Drying after surface preparation:** Oven-Dryer SW

**Post-dryer buffer:** 6 beams

**Automatic painting (color 1):** Plastic cabin with gates in two axes for quick color changes KAP-1

**Automatic painting (color 2):** Plastic cabin with gates in two axes for quick color changes KAP-1

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**Polymerization:** 1 zone furnace SW

**Downstream buffer:** 6 beams

**Transport system:** PF-1 conveyor

**Unloading:** Beam lift on winch (max load 400kg)

